

Work Order ID 112096

Monday, February 03, 2014 2:39:26 PM

112096

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Item ID: D3186-4 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Spacepod Door, RH
 Start Date: 1/29/2014 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 1/30/2014 Req'd Qty: 1.00 ***1*** Customer: CARRO03
 Reference: RMA RA111605

Approvals: Process Plan: MUC Date: 14-2-3 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3186	Rev E

100		0.00	DAS						
100			27						
QC	Memo	0.00	9-89						
Quality Control	INSPECT RA 111605 D3186-4 X 1 B70174		14/2/14						
	PART IS SCRAP								

110		0.00	DAS						
110			27						
Small Fab	Memo	0.00	9-89						
Small Fab	SCRAP PART		14/2/14						

120	QC21- Final Inspection - Work Order Release	0.00							
120									
QC	Memo	0.00							
Quality Control									

0102ET A 2
 (A) 14-02-04

Picklist Print

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Work Order ID: 112096

Parent Item: D3186-4

Start Date: 1/29/2014

Required Date: 1/30/2014

Parent Item Name: Spacepod Door, RH

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-01-11 EC
IPP rev.B revD 07.03.07 ec
door before drilling DD verf:EC

IPP Rev:C 10-08-11 added trim

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3186-4 Spacepod Door, RH		Manufactured	No				Each	0.0000		<u>B4680¹B</u>			

(70174) - From
10358-600-242
ME
14-2-3

RA 111605 D3186-4 - B-46180B
(D350-600-242)B70174

Received @ Dart November 25th, 2013
Inspected @ Dart January 13th, 2014

CUSTOMER: ARROW HELICOPTERS
CUSTOMER CONTACT: TONY KUTENBACH
SHIPPED FROM: REVELSTOKE BC, CANADA

Instructions for RA 111605 D3186-4 (D350-600-242) B70174

- Part is scrap
- Create work order to scrap part

Time Estimate = 1 HOURS

Departments Required: QC

Pictures Attached = NO

QTY INSPECTED = 1 D3186-4 B70174 (D350-600-242)

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

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x 10914

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107346